

Point Rollover Lights PRL LED v4 Heliport Inset Light

Compliances:



ETL Listed to UL 1598A Marine Vessels at -40 deg C to +55 deg C ETL Listed to CSA C22.2 No. 137-M1981 & No. 250.0-08 Canada ETL Listed to UL 1598 at -40 deg C to +55 deg C Tested & Certified to IP66, IP67 & IP69 Ingress Protection FAA AC 150/5390-2C Heliport Design Guide ICAO Annex 14, Volume II Transport Canada Standard 325 Registered ISO 9001:2015 UK CAA CAP 437 ed. 8 (2016), Chapter 4 & Appendix C American Bureau of Shipping (ABS) Type Approved Product

The PRL LED Point Rollover Light is used for heliports where an omnidirectional inset semi-flush light is required to provide visibility and circling guidance. Only 2.2 watts and 3.5 VA at 120V.

 \square The castings are copper-free (< 0.25%) aluminum. \square The lens is glass.

Our Marine Treatment tolerates marine, high salt content air and other corrosive environments. Standard with green finish as shown. The FAA specified finish used by

The fixture shall be treated for marine conditions by cleaning per US Department of Defense TT-C-490 method III, pretreated with chrome-free aluminum conversion coating per US MIL-C-5541 type II, epoxy powder base coat primer and glossy polyester powder coat finish in color RAL 6003 (FED-STD-595 color #14097) dark green. Powder coating per US Department

- ☑ The hardware is 316 (A4) stainless steel.
- Switchable color option available.
- ☑ IP66, IP67 & IP69 tested and listed.

The LED's are rated for 100,000 hours.

Standard with the exclusive Point Lighting Marine Treatment finish that is bonded to the metal and far exceeds the corrosion resistance of the standard FAA approved finish. See below.

 \checkmark

Six (6) years limited warranty subject to Point Lighting "Terms & Conditions of Sale".

Point Type —	Voltage	Array —	Со	lor —
PRL-97004	1: 120v	C: Heliport	G:	Green
MADEINUSA	2: 220v	N: NVG *	Y:	Yellow
	3: 12v DC	V: Vertical^	W:	White
	4: 24v DC	H: ICAO FATO	R:	Red
	6: 277v	UFC 3-535-01	В:	Blue
			IR:	Infrared*

Mounting & Options

VB: Variable Brightness
PLS: Shallow Base & Gasket
NC: NVG compatibility**
SR: CAP 437 Seating Ring
DH: Drain Hole in Base
GR: Ground Lug in Base
MTY: Marine Treatment Yellow
TW: Taxiway Brightness (blue)
SC: Switchable Color (see page 2)
TRH: Tamper Resistant Hardware

Note: Array C brightness exceeds ICAO Annex 14 & meets CAP 437 * For NVG tactical use only: PRL-97004-1N-IR -PLS

competitors flakes and fails in a short time under such conditions.

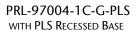
of Defense MIL-PRF-24712A type VI and oven cured.

- ^ Inspection uplight normally in white with narrow
- high intensity vertical beam.

Visibility Range as Tested:

Visible Color	> 8 nautical miles
Option –NC **	> 3 nautical miles

** For Night Vision Goggles (NVG) Option -NC adds IR LED at 855 nm Radiant Power: C-array 137 mW/sr











HL115 May, 2022

Point Rollover Lights PRL LED v4 Heliport Inset Light

SWITCHABLE COLOR OPTION -SC

Point Lighting offers a unique and proprietary designed option for two color switching within the highly certified PRL package. This is applicable to all mounting forms of the PRL in both safe area and hazardous location Class I, Division 2 and Class I, Zone 2.

In addition to option –SC on the PRL, this system requires use of the color switching PHC-61001 heliport controller with its option –SC1 or –SC2. This permits switching the perimeter lights between two (2) colors.

Application Examples

Example 1: To mark a helipad as available to land (green) or as closed to landing (red). This could be for an emergency or to designate one pad for landing among two or more. Each PRL light is switchable from green to red: PRL-97004-1C-G+R-PLS-SC The required controller can manually switch the color of all perimeter lights:

PHC-61001-1-SC1 with a rotary switch "GREEN – OFF – RED"

- Example 2: An offshore marine helideck has alternating yellow and blue perimeter lights, but the owner wants the option to change all the lights to green when the rig is re-tasked. Each PRL light is switchable from either blue or yellow to green.
 - PRL-97004-1C-B+G-LSM-SC
 - PRL-97004-1C-Y+G-LSM-SC

The required controller can manually switch the color of all perimeter lights:

PHC-61001-1-M-SC1 with a rotary switch "BLUE/YELLOW – OFF – GREEN"

Example 3: An offshore marine helideck has green perimeter lights and a CAP 437 helideck status light system. Upon manual or automatic activation of the Point PSL status light system, the PRL perimeter lights change to red and flash in sync warning pilots not to land. Each PRL light is switchable from green to red.

PRL-97004-1C-G+R-LSM-SC

The PSL status light system is ordered with PHC combination helideck lighting controller that includes the integral PSL control unit. In the AUTO position the default color for the lights is green, but upon activation of the PSL the perimeter lights switch to flashing red, but may be manually switched to steady-burning red:

PHC-61001-1-M-SCSL-SL with a rotary switch "GREEN – OFF – AUTO – RED"

Note: Infrared (IR) cannot be one of the two colors. Both colors must be visible light. Option -NC is available in all cases where the IR LED operates with the visible color.

HELIPORT LIGHTING CONTROLLER PHC-61001-1-SC1



Marine Helideck Lighting Controller PHC-61001-1-M-SCSL-SL Integral PSL Control Unit



POINT ROLLOVER LIGHTS PRL LED v4 Heliport Inset Light

Note: Silicone-filled wire connectors are included.
Standard with our marine treatment finish and internal ground lug in base.
Base standard with 2 x 1-inch NPT entries at 0 & 180-degrees.
See file 0MOUNTINGS for details.
The optical assembly is sealed mechanically without the use of chemical sealants.

TYPICAL PRL LED SPECIFICATIONS

The PRL LED (specify: color), (specify: voltage) 50/60 Hz aviation inset light shall operate properly within an input voltage supply range of 93V to 144V for 120V units and for 176V to 250V for 220V units. Within the preceding ranges, the output to the LED board shall be a controlled, stabilized constant current.

The heliport lights shall be listed *Suitable for Use in Wet Locations* to UL1598A Marine Vessels (for AC), UL1598 2nd Edition Luminaries; CSA C22.2 No. 250.0-08, 2nd Edition; UL50 11th Edition Standard for Enclosures for Electrical Equipment and CSA C22.2 No. 94-M91 Special Purpose Enclosures for use at -40 deg C to +55 deg C and sealed to IP66 and IP67 ingress protection.

The light shall be compliant and tested to UK CAA CAP 437 ed. 8, Chapter 4 and Appendix C including IP66 & IP67.

The light shall be cast aluminum and assembled with all external hardware grade 316 (A4) stainless steel. All exterior stainless steel hardware shall be recessed so as not to protrude above the fixture surface. The highest point of the lens shall not exceed 0.75-inch (19-mm) above finished grade. The lens and lamp housing (optical assembly) shall be sealed mechanically without the use of chemical sealants. The fixture shall be capable of being serviced without removing the fixture ring from its mounting base. Flexible epoxy sealant must be used to moisture seal the gap around the fixture and pavement, but will not have to be disturbed for service. The inset light shall be prewired with three conductors (line, neutral, ground). Entry to the light housing shall be by means of a watertight cable compression fitting. The manufacturer shall include silicone-filled wire nut connectors for installer use for watertight connections.

The LED lighting circuits shall be remotely dimmable by means of a heliport controller designed and produced by the lighting manufacturer. Option -VB variable brightness requires installing the PHC-66002 heliport controller. The PHC Heliport Lighting Controller shall incorporate an IEC approved surge suppressor and current limiting circuit breakers on each load output.

The LED light shall have a tested and verified power consumption not to exceed (see chart next page).

The fixture shall be treated for marine conditions by cleaning per US Department of Defense TT-C-490 method III, pretreated with chrome-free aluminum conversion coating per US MIL-C-5541 type II, epoxy powder base coat primer and glossy polyester powder coat finish in color RAL 6003 (FED-STD-595 color #14097) dark green. Powder coating per US Department of Defense MIL-PRF-24712A type VI and oven cured. The outer glass lens shall be smooth and rounded to reduce the adhesion of dirt, ice and snow. The glass shall be clear to maximize light transmissivity.

The unit shall be warranted to withstand an ambient temperature range of:

+130 deg F (+55 deg C) to -67 deg F (-55 deg C).

The color emitting LEDs shall meet the chromaticity requirements of US MIL-C-25050. The high output LED's shall be the latest technology providing uniform light output. The LED average life shall exceed 100,000 hours. The LEDs shall be soldered in a factory set position to insure consistent light output. Wire mounted raised LEDs that can be bent out of position shall be unacceptable and cause for rejection. The LED board shall be treated with a protective dielectric conformal coating for protection from moisture and corrosion.

The power supply board shall include short circuit and open circuit protection and the unit shall be protected from line surges by metal oxide varistors (MOVs). There shall be a clear design element for the dissipation of LED heat to insure the LEDs do not fail prematurely. Note: It is strongly recommended that the circuit also be directly protected by a Point Lighting Corporation surge suppression device such as in a PHC, SPU or PRC unit.

The cast aluminum mounting base shall be PLS-40304 (option -PLS) with two (2) 1-inch NPT hubs located at 0 & 180 degrees near the bottom of the 4-inch deep base. The PRL shall be secured by three (3) socket head stainless steel screws supplied by the manufacturer. There shall be a disposable plywood cover to set the base at the proper depth to recess the light. PL10701-X spacer rings may be required to adjust the height of the light to match grade.

The LED heliport inset light shall be POINTSPEC Series PRL-97004 manufactured by Point Lighting Corporation.

POINT ROLLOVER LIGHTS PRL LED v4 HELIPORT INSET LIGHT

POWER CONSUMPTION

Code	Туре	Voltage	Frequency	Watts*	VA*
-1C	Array C	120 AC	50/60 Hz	2.2	3.5
-2C	Array C	220 AC	50/60 Hz	2.5	5.8
-3C	Array C	12 DC		2.1	
-4C	Array C	24 DC		2.5	

Option -NC Add 1.0 watt and 1.1 VA

*Power consumption for AC units includes the effect of the unit's power factor which accounts for the difference between watts and volt-amperes. Measurements were made at the nominal AC voltages. The operating range for 120v units is 93 - 144v. The operating range for 220v units is 176 - 250v.

Point Lighting Corporation recommends return for factory repair and refurbishment of LED PRL lights.

RECOMMENDED TOOLS

Point Lighting Corporation recommends return for factory repair and refurbishment of LED PRL lights. In the event of field service, the PL10839 preset torque wrench kit use with the instruction manual is recommended to assure proper resealing of the fixture.



Tool, T-handle Wrench

fixing the PRL fixture to the PLS mounting base.

Point Rollover Lights PRL LED v4 Heliport Inset Light

PRL-97004-1C-G-MTY-PLS with PLS Recessed Base, Gasket & Ground Lug with optional yellow Marine Treatment



Instruction Sheet: IS97004

12 lbs

100,000

0.7 (18)

8.0 (203)

4.0 (102)

5.5 kg

0.37 ft³ .013 m³

LED Life (hours):

Base Diameter:

Projection:

PLS Depth:

Weight:

Volume:

PRL-97004 WITH OPTION -NC VIEWED AT NIGHT THROUGH NVG

BY A MILITARY PILOT IN TAIWAN



Use of Night Vision Goggles (NVG)

Normal color emitting LEDs are invisible to NVG. Point Lighting Corporation offers option -NC for combining infrared LEDs at 855 nm and color LEDs to render our lights visible with and without NVG.

Replacement Parts

PL10523G-C	Lens, Clear*
PL10901-G-C	LED Array C, Green
PL10926-G-C	LED Array C, Green with -NC
PL10530	Gasket, Lens Upper
PL10531	Gasket, Lens Lower
PL10532	Gasket, Lamp Housing
PL10049-4-6	Gasket, Base
PL10524-125	Screw, Socket Head
PL10701-X	Spacer Ring x/8-inch
PL10655	Tool, option –TRH
PL10839	Tool, preset torque
PL10860	wrench kit Tool, T-handle wrench
1210000	rool, i handle wenen

* All PRL v4 lights use a clear outer lens.

POINT LIGHTING CORPORATION

Mail: P.O. Box 686, Simsbury, CT 06070 Tel 01 860.243.0600 email: Info@PointLighting.com

USA

DUALITY

Plant: 61-65 W. Dudley Town Rd, Bloomfield, CT Fax 01 860.243.0665 website: www.PointLighting.com